BS-712N BS-912N BS-912S BS-280G BS-460G BS-1018B BS-1018R 锯床

BAND SAWING MACHINE

BS712N

BS912B

BS1018B

TECHNICAL SPECIFICATIONS	Units	BS-712N	BS-280G	BS-460G	BS-912B	BS-1018B	BS-1018R
90°锯切圆料 90° Circular	mm(")	178(7")	220(8.6)	330(13)	229(9)	254(10)	254(10)
90°锯切方料 90° Rectangular	mm(")	178*305(7"*12")	250*155(10*6.1)	460*250(18*9.8)	178*305(7*12)	127*457(5*18)	160*406(6.3*16)
60°锯切圆料 60° Circular	mm(")	——	100(4)	205(8)	——	——	——
60°锯切方料 60° Rectangular	mm(")	——	80*95(3.1*3.7)	205*250(8*9.8)	——	——	——
45°锯切圆料 45° Circular	mm(")	127(5")	160(6)	305(12)	150(6)	150(6)	170(6.7)
45°锯切方料 45° Rectangular	mm(")	120*125(4.75"*4.88")	160*110(6.3*4.3)	305*250(12*9.8)	127*150(5*6)	150*190(6*7.5)	160*190(6.3*7.5)
锯切速度 (50HZ) Blade speed(50HZ)	mpm	22,34,49,64	40/80	40/80	26,50,73,95	29,50,73,95	29,50,73,95
锯切速度 (60HZ) Blade speed(60HZ)	mpm	27,41,59,78	48/96	48/96	32.60,88,115	35,60,88,115	35,60,88,115
锯条尺寸 Blade size	mm	20*0.9*2362	27*0.9*2450	27*0.9*3960	27*0.9*2655	27*0.9*3280	27*0.9*3215
主电机功率 Main motor power	kw	0.75 1HP(3PH),1.1KW 1.5HP(1PH)	0.75/1.1	1.5/2.2	1.1	1.5	1.5
结构 Drive		皮带 V-belt	齿轮 Gear	齿轮 Gear	-	V-belt	
机床重量 Machine weight	kg	140/180	254/287	750/830	230/260	310/385	300/360
外形尺寸 (长 × 宽 × 高) Overall dimension	mm	1250*510*1150	1330*800*1720	2310*1070*1630	1540*590*1150	1750*820*1200	1780*840*1340

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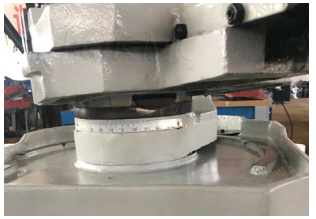
CS-225 CS250 CS315 CS350
圆锯机
CIRCULAR SAWING MACHINE



▶ 主要特点 MAIN FEATURES

1.HSS 锯片高效耐用；
2.24v 低压控制手控开关，操作方便；
3. 双夹结构，可快速夹紧物料，左右旋转 45 ° 进行切割；
4. 双速电机，噪音低，可以通过蜗杆和齿轮减速；
5. 圆锯的冷却系统，可以延长锯片的使用寿命，提高工件的精度；

1.HSS saw blade efficient and durable;
2.24V low voltage control manual switch, easy to operate;
3. double clamp structure, can quickly clamp the material, rotate 45 ° left and right for cutting;
4. Two-speed motor, low noise, can be decelerated by worm and gear;
5. the cooling system of the circular saw can extend the service life of the saw blade and improve the accuracy of the workpiece;

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	BS-712N	BS-280G	BS-460G	BS-912B
90°锯切圆料 90° Circular	mm(")	178(7")	220(8.6)	330(13)	229(9)
90°锯切方料 90° Rectangular	mm(")	178*305(7"*12")	250*155(10*6.1)	460*250(18*9.8)	178*305(7*12)
60°锯切圆料 60° Circular	mm(")	——	100(4)	205(8)	——
60°锯切方料 60° Rectangular	mm(")	——	80*95(3.1*3.7)	205*250(8*9.8)	——
45°锯切圆料 45° Circular	mm(")	127(5")	160(6)	305(12)	150(6)
45°锯切方料 45° Rectangular	mm(")	120*125(4.75"*4.88")	160*110(6.3*4.3)	305*250(12*9.8)	127*150(5*6)
锯切速度 (50HZ) Blade speed(50HZ)	mpm	22,34,49,64	40/80	40/80	26,50,73,95
锯切速度 (60HZ) Blade speed(60HZ)	mpm	27,41,59,78	48/96	48/96	32.60,88,115
锯条尺寸 Blade size	mm	20*0.9*2362	27*0.9*2450	27*0.9*3960	27*0.9*2655
主电机功率 Main motor power	kw	0.75 1HP(3PH),1.1KW 1.5HP(1PH)	0.75/1.1	1.5/2.2	1.1
结构 Drive		皮带 V-belt	齿轮 Gear	齿轮 Gear	-
机床重量 Machine weight	kg	140/180	254/287	750/830	230/260
外形尺寸 (长 × 宽 × 高) Overall dimension	mm	1250*510*1150	1330*800*1720	2310*1070*1630	1540*590*1150

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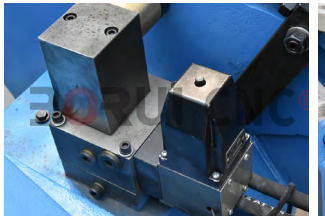
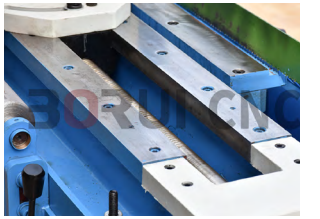
HS7125 HS7132 HS7140 HS7150
锯床
BAND SAWING MACHINE

▶ 主要特点 MAIN FEATURES

1. 自动切割过程
2. 带夹紧送料装置
3. 带安全保护装置
4. 不同的速度和宽的切割范围。
5. 液压传动，运行简单，保养方便。

1. Automatic cutting process
2. With clamping feeding device
3. With safety protection device
4. Different speed and wide cutting range.
5. Hydraulic transmission, simple operation, easy maintenance.

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	BS-712N	BS-280G	BS-460G	BS-912B
90°锯切圆料 90° Circular	mm(")	178(7")	220(8.6)	330(13)	229(9)
90°锯切方料 90° Rectangular	mm(")	178*305(7"*12")	250*155(10*6.1)	460*250(18*9.8)	178*305(7*12)
60°锯切圆料 60° Circular	mm(")	——	100(4)	205(8)	——
60°锯切方料 60° Rectangular	mm(")	——	80*95(3.1*3.7)	205*250(8*9.8)	——
45°锯切圆料 45° Circular	mm(")	127(5")	160(6)	305(12)	150(6)
45°锯切方料 45° Rectangular	mm(")	120*125(4.75"*4.88")	160*110(6.3*4.3)	305*250(12*9.8)	127*150(5*6)
锯切速度 (50HZ) Blade speed(50HZ)	mpm	22,34,49,64	40/80	40/80	26,50,73,95
锯切速度 (60HZ) Blade speed(60HZ)	mpm	27,41,59,78	48/96	48/96	32.60,88,115
锯条尺寸 Blade size	mm	20*0.9*2362	27*0.9*2450	27*0.9*3960	27*0.9*2655
主电机功率 Main motor power	kw	0.75 1HP(3PH),1.1KW 1.5HP(1PH)	0.75/1.1	1.5/2.2	1.1
结构 Drive		皮带 V-belt	齿轮 Gear	齿轮 Gear	-
机床重量 Machine weight	kg	140/180	254/287	750/830	230/260
外形尺寸 (长 × 宽 × 高) Overall dimension	mm	1250*510*1150	1330*800*1720	2310*1070*1630	1540*590*1150

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GH4220 GH4230 GH4235 GH4240 GH4250 GH4260 GH4270 GH4280

带锯床 BAND SAWING MACHINE

GH4230

GH4240

GH4260

TECHNICAL SPECIFICATIONS	Units	GH4228	GH4230	GH4235	GH4240	GH4250	GH4260	GH4270	GH4280
锯切能力 Cutting capacity	mm	200×200	300×300	350×350	400×400	500×500	600×600	700×700	800×800
带锯条线速度 Blade speed	m/min	27.45.69	27.45.69	27.45.69	27.45.69	27.45.69	27.45.69	27.45.69	27.45.69
带锯条规格 Blade size	mm	2750×27×0.9	3505×27×0.9	4115×34×1.1	4800×41×1.3	5650×41×1.3	6640×41×1.3	7350×54×1.6	8800×54×1.6
主电机功率 Main motor Power	kw	1.5KW	2.2KW	3KW	4KW	5.5KW	5.5KW	7.5KW	7.5KW/11KW
液压电机功率 Hydraulic motor power	kw	0.37KW	0.55KW	0.75KW	0.75KW	1.5KW	1.5KW	2.2KW	2.2KW
冷却泵 Cooling pump	w	0.04KW	0.04KW	0.04KW	0.04KW	0.04KW	0.09KW	0.125KW	0.150KW
工作夹紧方式 Worktable Clamping type	-	液压虎钳 hydraulic vise							
主传动结构 Main driving struction	-	蜗轮传动 Worm gear transmission							
送料方式 Feeding type	-	滚轮滑动 Wheel sliding							
外形尺寸 (长 × 宽 × 高) Overall dimension(L× W× H)	mm	1400×850×1250	1800×1000×1600	2000×1050×1700	2400×1100×1850	2800×1250×2000	3200×1450×2200	3600×1500×2400	4200×1700×2500
机床重量 Machine weight	kg	350KG	700KG	900KG	1200KG	1800KG	2700KG	3500KG	5500KG

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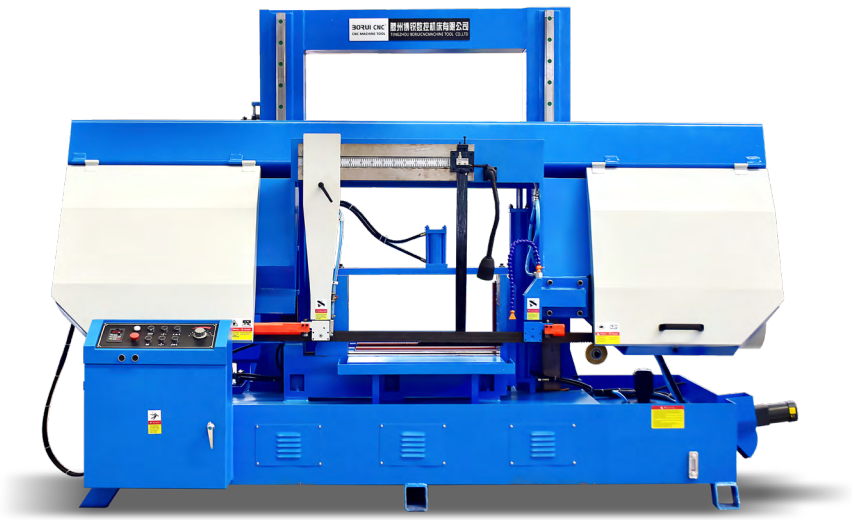
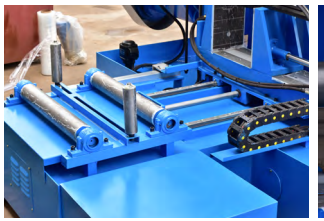
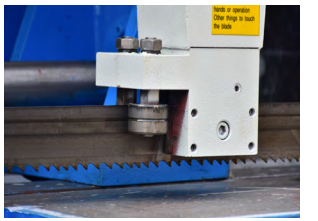
GH42100 GH42120 GH42150 GH42180
带锯床
BAND SAWING MACHINE



▶ 主要特点 MAIN FEATURES

1. 双立柱结构，运行稳定，切割平稳，精度高。
2. 液压控制锯切进给速度，无级调速。
3. 锯片导轨新结构采用硬质合金锯片，延缓锯片使用寿命。
4. 选配：上压装置和电动送料。

1.Double column structure, Operate stability, stable cutting and high precion.
2.Hydraulic control saw cutting feed speed, stepless speed regulation.
3. The new structure of saw blade guide adopts hard metal alloy blade to delay the service life of sawblade.
4.Optional : The upper pressing device and electric feeding.

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	GH42100	GH42120	GH42150	GH42180
锯切能力 Cutting capacity	mm	1000-1000* 1000	400 - 400 * 400	500 - 500 *500	1800-1800*1800
带锯条线速度 Blade speed	m/min	15-60 variable speed	15-60 variable speed	10-50 variable speed	15-50 variable speed
带锯条规格 Blade size	mm	9820*67*1.6	10800*67*1.6	14850*80*1.6	17000*80*1.6
主电机功率 Main motor Power	kw	11	15	18.5	18.5
液压电机功率 Hydraulic motor power	kw	3.75	3.75	5.5	5.5+1.5
冷却泵 Cooling pump	w	0.09	0.09	0.37	0.37
工作夹紧方式 Worktable Clamping type	-	液压虎钳 hydraulic vise			
主传动结构 Main driving struction	-	齿轮传动 Gear reducer			
锯条张紧方式 Saw band tensioning method	-	液压 hydraulic			
送料方式 Feeding type	-	滚轮滑动 Wheel sliding	电动滚筒辅助送料或液压滑轮式 Electric roller auxiliary feeding or hydraulic pulley type		
外形尺寸 (长 × 宽 × 高) Overall dimension(L× W× H)	mm	4560*2170*3040	4835*2180*3340	6800*2300*4800	6800*4000*4100
机床重量 Machine weight	kg	6800KG	8800KG	11800KG	15800KG

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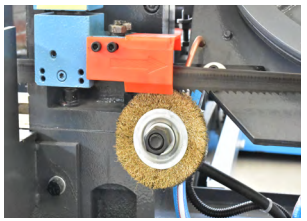
GHS4230 GHS4235 GHS4240 GHS4250
数控带锯床
CNC BAND SAWING MACHINE



▶ 主要特点 MAIN FEATURES

1. 数控双柱金属带锯床采用进口 PLC 系统，7 寸触摸屏组成人机界面系统控制，可预设 5 组数据，锯切精度高。
2. 手动和自动 一体化、转换灵活、设计合理、稳定性强、切割效率高，适用于中小批量材料锯切、束锯。
3. 主要用于锯切各种黑色金属和有色金属

1. The CNC double-column metal band sawing machine adopts imported PLC system, 7-inch touch screen composed of human-computer interface system control, and 5 sets of data can be preset and has high sawing accuracy..
2. Manual and automatic integration, flexible conversion, reasonable design, strong stability, high cutting efficiency, suitable for small and medium batch material sawing, bundle sawing.
3. Mainly used for sawing various ferrous and non-ferrous metals

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	GHS4230	GHS4235	GHS4240	GHS4250
锯切能力 Cutting capacity	mm	300×300	350×350	400×400	500×500
带锯条线速度 Blade speed	m/min	27、45、69			
带锯条规格 Blade size	mm	3505×27×0.9	4115×34×1.1	5000×41×1.3	5800×41×1.3
主电机功率 Main motor Power	kw	3	4	4	5.5
液压电机功率 Hydraulic motor power	kw	0.75	0.75	0.75/1.5	1.5
冷却泵 Cooling pump	kw	0.04	0.04	0.04	0.09
工作夹紧方式 Worktable Clamping type	——	液压 hydraulic			
主传动结构 Main driving struction	——	蜗轮传动 Worm gear transmission			
送料方式 Feeding type	——	液压自动 Hydraulic automatically			
外形尺寸 (长 × 宽 × 高) Overall dimension(L× W× H)	mm	2100×2050×1700	2220×2200×1800	2600×2200×1950	2900×2250×2100
机床重量 Machine weight	kg	1300	1450	1300	2300

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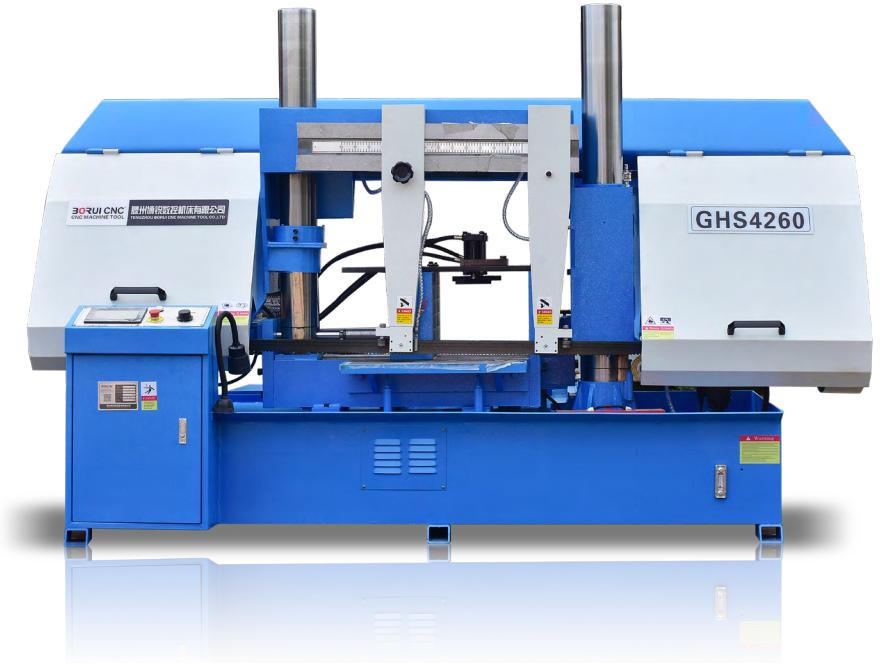
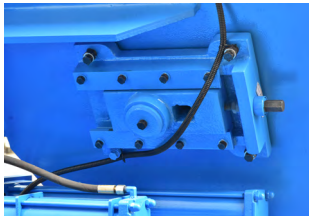
GHS4260 GHS4270 GHS4280
数控带锯床
CNC BAND SAWING MACHINE





▶ 主要特点 MAIN FEATURES

1. 数控双柱金属带锯床采用进口 PLC 系统，7 寸触摸屏组成人机界面系统控制，可预设 5 组数据，锯切精度高。
2. 手动和自动 一体化、转换灵活、设计合理、稳定性强、切割效率高，适用于中小批量材料锯切、束锯。
3. 主要用于锯切各种黑色金属和有色金属

1. The CNC double-column metal band sawing machine adopts imported PLC system, 7-inch touch screen composed of human-computer interface system control, and 5 sets of data can be preset and has high sawing accuracy..
2. Manual and automatic integration, flexible conversion, reasonable design, strong stability, high cutting efficiency, suitable for small and medium batch material sawing, bundle sawing.
3. Mainly used for sawing various ferrous and non-ferrous metals

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	GHS4260	GHS4270	GHS4280
锯切能力 Cutting capacity	mm	600×600	700×700	800×800
带锯条线速度 Blade speed	m/min	27、45、69		
带锯条规格 Blade size	mm	6640×41×1.3	7350×54×1.6	8800×54/67×4.6
主电机功率 Main motor Power	kw	5.5	7.5	7.5/11
液压电机功率 Hydraulic motor power	kw	1.5	2.2	2.2
冷却泵 Cooling pump	kw	0.09	0.125	0.150
工作夹紧方式 Worktable Clamping type	——	液压 hydraulic		
主传动结构 Main driving struction	——	蜗轮传动 Worm gear transmission		
送料方式 Feeding type	——	液压自动 Hydraulic automatically		
外形尺寸 (长 × 宽 × 高) Overall dimension(L× W× H)	mm	3200×2750×2200	3600×2850×2400	4200×3000×2550
机床重量 Machine weight	kg	3000	4300	7000

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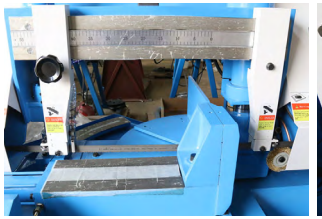
GHZ4230 GHZ4235 GHZ4240 GHZ4250 GHZ4260

转角带锯床

ROTAYR BAND SAWING MACHINE



▶ 主要特点 MAIN FEATURES

1. 数控双柱金属带锯床采用进口 PLC 系统，7 寸触摸屏组成人机界面系统控制，可预设 5 组数据，锯切精度高。
2. 手动和自动 一体化、转换灵活、设计合理、稳定性强、切割效率高，适用于中小批量材料锯切、束锯。
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3. Mainly used for sawing various ferrous and non-ferrous metals

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	GHZ4230	GHZ4235	GHZ4240	GHZ4250	GHZ4260
锯切能力 Cutting capacity	mm	0° 300×300 45° 300×240	0° 350×400 45° 350×280	0° 400×450 45° 400×300	0° 500×600 45° 500×400	0° 600×700 45° 600×500
带锯条线速度 Blade speed	m/min	27、45、69				
带锯条规格 Blade size(mm)	mm	3900×27×0.9	4500×34×1.1	5000×41×1.3	5800/6000×41×1.3	7350×41×1.3 7350×54×1.3
主电机功率 Main motor Power(Kw)	kw	3	4	4	5.5	5.5
液压电机功率 Hydraulic motor power(kw)	kw	0.55	0.75	0.75	1.5	1.5
冷却泵 Cooling pump(w)	kw	0.04	0.04	0.04	0.09	0.09/0.125
工作夹紧方式 Worktable Clamping type	——	液压 hydraulic				
主传动结构 Main driving struction	——	蜗轮传动 Worm gear transmission				
送料方式 Feeding type	——	液压自动 Hydraulic automatically				
外形尺寸 (长 × 宽 × 高) Overall dimension	mm	2000×1350×1650	2200×1400×1750	2550×1500×1900	3000×1700×2200	3600×2200×2450
机床重量 Machine weight	kg	900	1150	1450	2100	3500

本公司随时进行研究改进工作，因此保有随时修改技术参数的权力，变更时恕不另行通知。
Our company has been conducting research and improvement work on machines, so we reserve the right to improve technical parameters at any time without prior notice.

GHSZ4230 GHSZ4235 GHSZ4240 GHSZ4250 GHSZ4260

数控转角带锯床

CNC ROTAYR BAND SAWING MACHINE

▶ 主要特点 MAIN FEATURES

1. 天使双柱带锯床工作台可液压回转 45°，实现螺旋切割材料。
2. 日本欧姆龙 PLC 控制系统，全自动控制，自动送料，自动锯切等循环工作，光栅尺检测，角度液压控制

1.The Angel double column band sawing machine worktable could swiving 45° by hydraulic , realise helical cutting material .
2.Japan Omron PLC controlsystem, fully automatic control, automatic feeding, automatic sawing and other cyclic work, grating ruler detection, angle hydraulic control of th

▶ 主要参数 PRODUCT PARAMETERS

TECHNICAL SPECIFICATIONS	Units	GHSZ4230	GHSZ4235	GHSZ4240	GHSZ4250	GHSZ4260
锯切能力 Cutting capacity	mm	0° 300×300 45° 300×240	0° 350×400 45° 350×280	0° 400×450 45° 400×300	0° 500×600 45° 500×400	0° 600×700 45° 600×500
带锯条线速度 Blade speed	m/min	27.45.69				
带锯条规格 Blade size	mm	3900×27×0.9	4500×34×1.1	5000×41×1.3	5800/6000×41×1.3	7350×54×1.6
主电机功率 Main motor Power	kw	3	4	4/5.5	5.5	5.5/7.5
液压电机功率 Hydraulic motor power	kw	0.75	0.75	0.75/1.5	1.5	1.5
冷却泵 Cooling pump	w	0.04	0.04	0.04	0.09	0.09
工作夹紧方式 Worktable Clamping type		液压虎钳 hydraulic vise				
主传动结构 Main driving struction		蜗轮传动 Worm gear transmission				
外形尺寸 （长 × 宽 × 高） Overall dimension (L× W× H)	mm	2000×2500×1650	2200×2650×1800	2550×2750×2000	3000×3000×2250	3600×3000×2500
机床重量 Machine weight	kg	1600	1900	2250	2650	3600

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