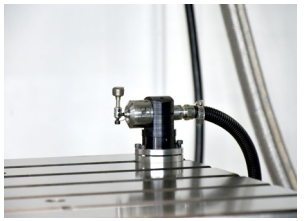
XH7126 XH7132 数控铣床

CNC MILLING MACHINE



▶ 主要特点 MAIN FEATURES

铣床上可以加工平面 (水平面、垂直面)、沟槽 (键槽、T 形槽、燕尾槽等) 分齿零件 (齿轮、花键轴、链轮)、螺旋形表面 (螺纹、螺旋槽) 及各种曲面。此外 , 还可用于对回转体表面、内孔加工及进行切断工作等。

The milling machine can process planes (horizontal planes, vertical planes), grooves (keyways, T-slots, dovetail grooves, etc.), gear parts (gears, spline shafts, sprockets), spiral surfaces (threads, spiral grooves) and Various curved surfaces. In addition, it can also be used to process the surface of the revolving body, the inner hole and the cutting work, etc.

▶ 主要参数 PRODUCT PARAMETERS

SPECIFICATIONS	Units	XH7126	XH7132
工作台尺寸 Table size	mm	800*260	1000*320
工作台最大承重 Max. table load	kg	200	300
T 型槽尺寸 T-slot qty-width*distance	mm	3-14*75	3-16*75
主轴转速 Spindle speed	rpm	8000	8000
主轴端面到工作台距离 spindle nose to table surface	mm	100-570	100-600
主轴中心到立柱表面距离 Spindle center to Column surface	mm	315	400
主轴锥度 Spindle taper		BT40	BT40
主电机功率 Main motor power	kw	3.7(伺服 servo)	5.5(伺服 servo)
X 轴行程 X axis travel	mm	500	630
Y 轴行程 Y axis travel	mm	300	400
Z 轴行程 Z axis travel	mm	470	500
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	15/15/15	20/20/20
定位精度 Positioning accuracy	mm	±0.005	±0.005
重复定位精度 Repeat Positioning accuracy	mm	±0.004	±0.004
外形尺寸 Overall dimension	mm	2240*1640*2390	2240*1840*1390
净重 Net Wweight	kg	2200	2800

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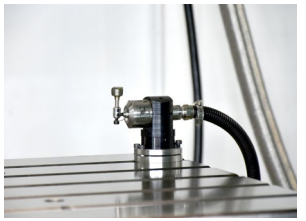
XK7136(XH7136) 数控铣床

CNC MILLING MACHINE



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▶ 主要参数 PRODUCT PARAMETERS

SPECIFICATIONS	Units	XK7136(XH7136)
工作台尺寸 Table size	mm	1250*360
工作台最大承重 Max. table load	kg	400
T 型槽尺寸 T-slot qty-width*distance	mm	3-18*80
主轴转速 Spindle speed	rpm	8000
主轴端面到工作台距离 spindle nose to table surface	mm	100-650
主轴中心到立柱表面距离 Spindle center to Column surface	mm	465
主轴锥度 Spindle taper		BT40
主电机功率 Main motor power	kw	5.5(伺服 servo)
X 轴行程 X axis travel	mm	860
Y 轴行程 Y axis travel	mm	450
Z 轴行程 Z axis travel	mm	550
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	20/20/20
定位精度 Positioning accuracy	mm	±0.008
重复定位精度 Repeat Positioning accuracy	mm	±0.005
外形尺寸 Overall dimension	mm	3000*2300*2550
净重 Net Wweight	kg	3000

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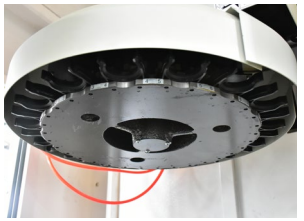
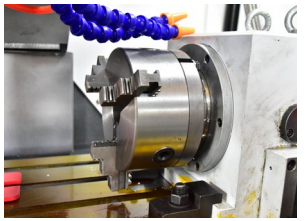
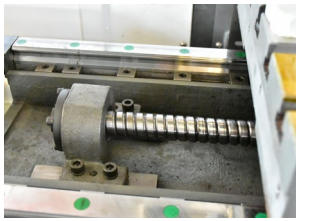
VMC640 数控立式加工中心

CNC VERTICAL MACHINING CENTER







▶ 主要特点 MAIN FEATURES

优质树脂砂　High quality resin sand
台湾主轴　Taiwan spindle
台湾丝杠和线轨　Twaiwan Screws and linear guides
台湾压力缸　Taiwan pressure cylinder

该 VMC 适用于机械加工和模具制造，能适应从粗加工到精加工的加工要求，可完成铣削、钻孔、攻丝、镗孔等多种工序。This VMC is suitable for mechanical processing and mold making.And it can adapt to the processing requirement from rough machining to finish machining .It can also finish many working procedures like milling ,drilling.,tap ping.boring ,etc.

▶ 主要参数 PRODUCT PARAMETERS

SPECIFICATIONS	Units	VMC640
工作台尺寸 Table size	mm	800*300
X 轴行程 X axis travel	mm	600
Y 轴行程 Y axis travel	mm	360
Z 轴行程 Z axis travel	mm	450
工作台最大承重 Max.worktable load	kg	300
T 型槽 (数量 - 宽度 × 间隙) T slot(number-width*pitch)		3-16*90
主轴转速 Max.spindle speed	rpm	8000
主轴锥度 Spindle taper	mm	BT40
主电机功率 Main motor power	kw	5.5
X/Y/Z 轴快移速度 X/Y/Z rapid traverse speed	m/min	24/24/20
切削进给速度 Cutting feed speed	mm/min	1-10000
导轨形式 Guide rail type		线轨 Linear rail
主轴中心到立柱表面距离 Distance from spindle axis to column surface	mm	410
主轴端部到工作台表面距离 Distance between spindle nose and table surface	mm	100-550
定位精度 Positioning accuracy	mm	±0.0075
重复定位精度 Repeat positioning accuracy	mm	±0.005
刀库 Tool magazine		斗笠 Armless 16
刀具最大直径 Max.tool diameter	mm	ϕ90
刀具最大重量 Max.tool weight	kg	8
机床重量外形尺寸 (长 x 宽 x 高) Machine weight Overall dimension(L*W*H)	kg mm	3000 1900*1700*2100

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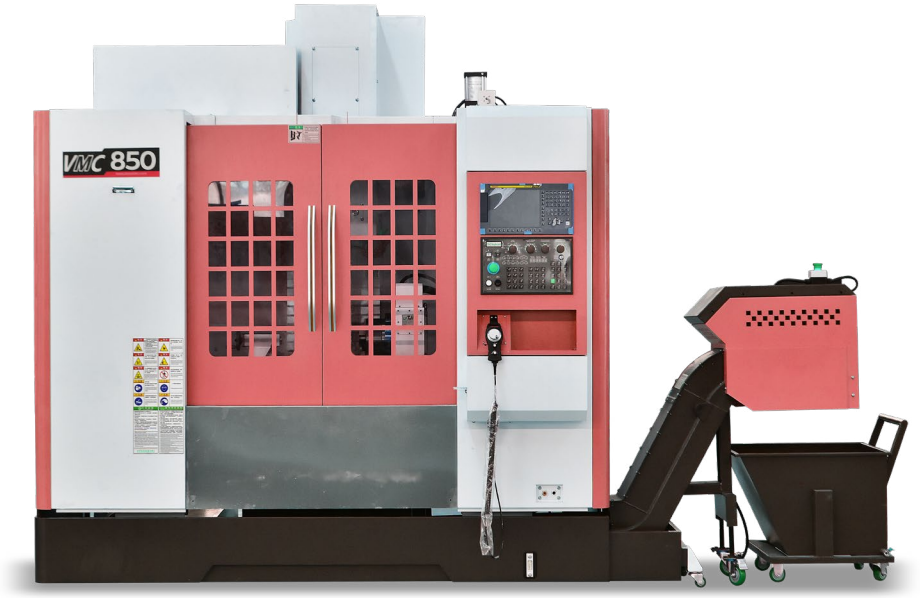
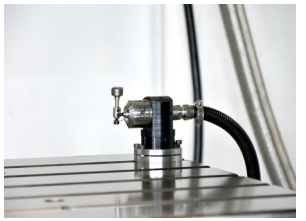
VMC650 VMC850 VMC855

数控立式加工中心

CNC VERTICAL MACHINING CENTER





▶ 主要特点 MAIN FEATURES

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台湾主轴　Taiwan spindle
台湾丝杠和线轨　Twaiwan Screws and linear guides
台湾压力缸　Taiwan pressure cylinder

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▶ 主要参数 PRODUCT PARAMETERS

技术参数 SPECIFICATIONS	单位 Units	VMC650	VMC650P	VMC850	VMC855
X/Y/Z 轴行程 X/Y/Z axis travel	mm	650/500/500	800/500/500	800/550/550	800/550/550
主轴鼻端至工作台面距离 Spindle nose to table surface	mm	120-620	140-640	120-670	120-670
主轴中心到立柱表面距离 Spindle center to Column surface	mm	550	550	550	550
T 型槽规格 T-slot	mm	3*18*90	3*18*90	5*18*90	5*18*100
工作台尺寸 Table size	mm	800*400	1000*500	1000*550	1000*550
工作台最大承重 Max. table load	kg	400	500	500	500
主轴转速（皮带式） Spindle speed（Belt）	rpm	8000	8000	8000	8000
主电机功率 Main motor	kw	5.5	7.5	7.5	7.5
主轴内孔锥度 spindle taper		BT40(φ120)	BT40(φ140)	BT40(φ140)	BT40(φ140)
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	24/24/24	24/24/24	24/24/24	24/24/24
切削进给 Cutting feed speed	mm/min	1-10000	1-10000	1-10000	1-10000
三轴伺服电机 Three axis Servo motor	kw	2*2*3	2*2*3	2*2*3	2*2*3
刀库容量 Magazine tool capacity	pcs	16（可选 24 把圆盘） 16（optional 24disc type)	24 把圆盘 24 (disc type)	24 把圆盘 24(disc type)	24 把圆盘 24(dis type)
定位精度 Positioning accuracy	mm	±0.005	±0.005	±0.005	±0.005
重复定位精度 Repeat Positioning accuracy	mm	±0.003	±0.003	±0.003	±0.003
外形尺寸 Overall dimension	mm	2400*2000*2550	2550*2200*2530	2570*2280*2800	2570*2280*2800
机器重量 Machine weight	kg	3600	5000	5200	5200

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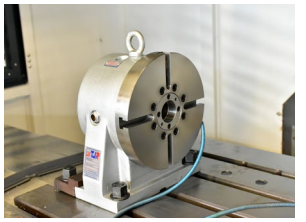
VMC860 VMC1050 数控立式加工中心

VMC860 VMC1050 CNC VERTICAL MACHINING CENTER



● 主要参数　PRODUCT PARAMETERS

技术参数 SPECIFICATIONS	单位 Units	VMC860	VMC1050
X/Y/Z 轴行程 X/Y/Z axis travel	mm	850/600/600	1000/500/500
主轴鼻端至工作台面距离 The distance from spindle nose to worktable surface	mm	130-660	130-630
主轴中心到立柱表面距离 Spindle center to Column surface	mm	590	525
T 型槽规格 T-slot	mm	18/120/5	18/100/7
工作台尺寸 Table size	mm	1000*550	1000*500
工作台最大承重 Max. table load	kg	800	800
主轴转速 (皮带式)Spindle speed (belt)	rpm	8000	8000
主电机功率 Main motor	kw	7.5	7.5
主轴内孔锥度 spindle taper		BT40	BT40
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	24/24/20	24/24/20
切削进给 Cutting feed speed	mm/min	1-10000	1-10000
定位精度 Positioning accuracy	mm	±0.0075JIS	±0.0075JIS
重复定位精度 Repeat Positioning accuracy	mm	±0.005JIS	±0.005JIS
刀库容量 Magazine tool capacity	pcs	24 (disc type)	24 (disc type)
外形尺寸 Overall dimension	mm	2900*2400*2800	3200*2400*2800
机器重量 Machine weight	kg	5200	5600

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▶ 主要特点　MAIN FEATURES

优质树脂砂　High quality resin sand
台湾主轴　Taiwan spindle
台湾丝杠和线轨　Twaiwan Screws and linear guides
台湾压力缸　Taiwan pressure cylinder

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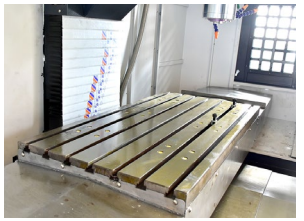
VMC1160 VMC1165 VMC1167
数控立式加工中心
CNC VERTICAL MACHINING CENTER



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▶ 主要参数 PRODUCT PARAMETERS

技术参数 SPECIFICATIONS	单位 Units	VMC1160	VMC1165	VMC1167
X/Y/Z 轴行程 X/Y/Z axis travel	mm	1100/600/600	1100/650/600	1200/600/700
主轴鼻端至工作台面距离 Spindle nose to table surface	mm	120-720	120-720	95-795
主轴中心到立柱表面距离 Spindle center to Column surface	mm	650	665	650
T 型槽规格 T-slot	mm	5-18*100	5-18*100	5-18*110
工作台尺寸 Table size	mm	1200*600	1200*600	1300*700
工作台最大承重 Max. table load	kg	800	1000	1000
主轴转速（皮带式）Spindle speed(belt)	rpm	8000	8000	8000
主电机功率 Main motor	kw	11/15	11/15	11/15
主轴内孔锥度 spindle taper		BT40(ϕ150)	BT40	BT40
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	24/24/24	24/24/20	24/24/20
切削进给 Cutting feed speed	mm/min	1-10000	1-6000	1-6000
定位精度 Positioning accuracy	mm	±0.005	±0.0075JIS	±0.0075JIS
重复定位精度 Repeat Positioning accuracy	mm	±0.003	±0.005JIS	±0.005JIS
刀库容量 Tool magazine capacity	pcs	24 把圆盘 24 (disc-type)	24 (disc type)	24 (disc type)
外形尺寸 Overall dimension	mm	3130*2450*2800	3400*2550*2960	3400*2500*3060
机器重量 Machine weight	kg	6800	7000	7000

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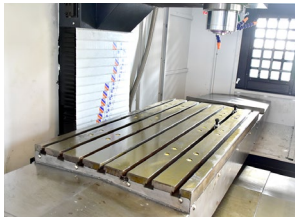
VMC1270 VMC1275 数控立式加工中心

CNC VERTICAL MACHINING CENTER



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▶ 主要参数 PRODUCT PARAMETERS

技术参数 SPECIFICATIONS	单位 Units	VMC1270	VMC1275	VMC1270
X/Y/Z 轴行程 X/Y/Z axis travel	mm	1200/700/700	1200/750/600	1200/700/600
主轴鼻端至工作台面距离 Spindle nose to table surface	mm	100-800	120-720	87-687
主轴中心到立柱表面距离 Spindle center to Column surface	mm	750	775	780
T 型槽规格 T-slot	mm	5-18*130	18/100/7	5-18*122
工作台尺寸 Table size	mm	1260*700	1300*700	1260*700
工作台最大承重 Max. table load	kg	1000	800	1200
主轴转速（皮带式）Spindle speed(belt)	rpm	8000	8000	6000
主电机功率 Main motor	kw	11/15	11/15	15/18.5
主轴内孔锥度 spindle taper		BT40(ϕ150)	BT40(BT50)	BT50
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	24/24/18	24/24/18	24/24/18
切削进给 Cutting feed speed	mm/min	1-6000	1-6000	1-6000
定位精度 Positioning accuracy		线轨 Linear rail		两线一硬 X/Y axis linear rail Z axis hard rail
重复定位精度 Repeat Positioning accuracy	mm	±0.0075JIS	±0.0075JIS	±0.0075JIS
刀库容量 Tool magazine capacity	mm	±0.005JIS	±0.005JIS	±0.005JIS
外形尺寸 Overall dimension	pcs	24 (disc type)	24 (disc type)	24 (disc type)
机器重量 Machine weight	mm	3400*2900*3000	3050*2270*2400	3400*2900*3000
机器重量 Machine weight	kg	8000	8200	10000

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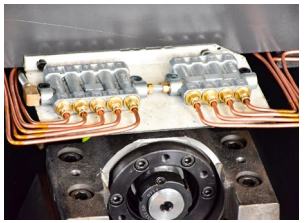
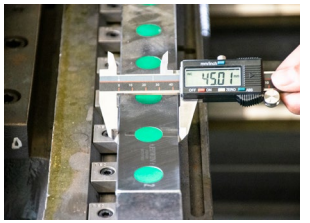
VMC1370 VMC1580 VMC1690 VMC1890
数控立式加工中心
CNC VERTICAL MACHINING CENTER





▶ 主要参数 PRODUCT PARAMETERS

SPECIFICATIONS	Units	VMC1370	VMC1580	VMC1690	VMC1890
X/Y/Z 轴行程 X/Y/Z axis travel	mm	1300/700/700	1500/800/700	1600/900/700	1800/900/800
主轴鼻端至工作台面距离 Spindle nose to table surface	mm	110-810	155-855	170-800	150-950
主轴中心到立柱表面距离 Spindle center to Column surface	mm	750	810	950	965
T 型槽规格 T-slot	mm	5-18*110	5-22*135	5-22*165	5-22*165
工作台尺寸 Table size	mm	1400*700	1600*800	1800*900	2000*900
工作台最大承重 Max. table load	kg	1200	1500	1500	2000
主轴转速 (皮带式)Spindle speed(belt)	rpm	8000	6000	6000	6000
主电机功率 Main motor	kw	15/18.5	15/18.5	15/18.5	15/18.5
主轴内孔锥度 spindle taper		BT40(φ150)/BT50	BT50	BT50	BT50
X/Y/Z 轴快速进给 X/Y/Z axis rapid feed	m/min	24/24/12	15/15/12	15/15/12	15/15/12
切削进给 Cutting feed speed	mm/min	1-8000	1-5000	1-5000	1-5000
定位精度 Positioning accuracy	mm	±0.005	±0.005	±0.005	±0.005
重复定位精度 Repeat Positioning accuracy	mm	±0.003	±0.003	±0.003	±0.003
刀库容量 Tool magazine capacity	pcs	24 把圆盘 24 (disc-type)	24 把圆盘 24 (disc-type)	24 把圆盘 24 (disc-type)	24 把圆盘 24 (disc-type)
外形尺寸 Overall dimension	mm	3870*2900*3000	4300*3200*3100	4500*3350*3200	5100*3800*3200
机器重量 Machine weight	kg	8000	12000	13000	15000

▶ 主要特点 MAIN FEATURES

优质树脂砂 High quality resin sand
台湾主轴 Taiwan spindle
台湾丝杠和线轨 Twaiwan Screws and linear guides
台湾压力缸 Taiwan pressure cylinder

该 VMC 适用于机械加工和模具制造 , 能适应从粗加工到精加工的加工要求 , 可完成铣削、钻孔、攻丝、镗孔等多种工序。
This VMC is suitable for mechanical processing and mold making.And it can adapt to the processing requirementfrom rough machining to finish machining .It can also finish many working procedures like milling ,drilling,tapping.boring ,etc.

本公司随时进行研究改进工作，因此保有随时修改技术参数的权力，变更时恕不另行通知。
Our company has been conducting research and improvement work on machines, so we reserve the right to improve technical parameters at any time without prior notice.